

**Indexable insert for turning DCMT 11T302, for medium machining, Grade: HBT130****Order data**

Order number	260503 HBT130
GTIN	4062406257323
Item class	22D

Technical description

Feed f	0.05 - 0.35 mm/rev.
Cutting depth a_p	0.3 - 2.5 mm
Cutting speed v_c main application	50 - 200 m/min
Number of changes/inserts	2
Chip breaker	MM
ISO code indexable insert	DCMT 11T302
Grade	HBT130
Coating	TiCN
Cutting conditions	slightly interrupted
Tool material	Carbide

Main application	M
Corner radius	0.2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Type of product	Indexable insert for turning